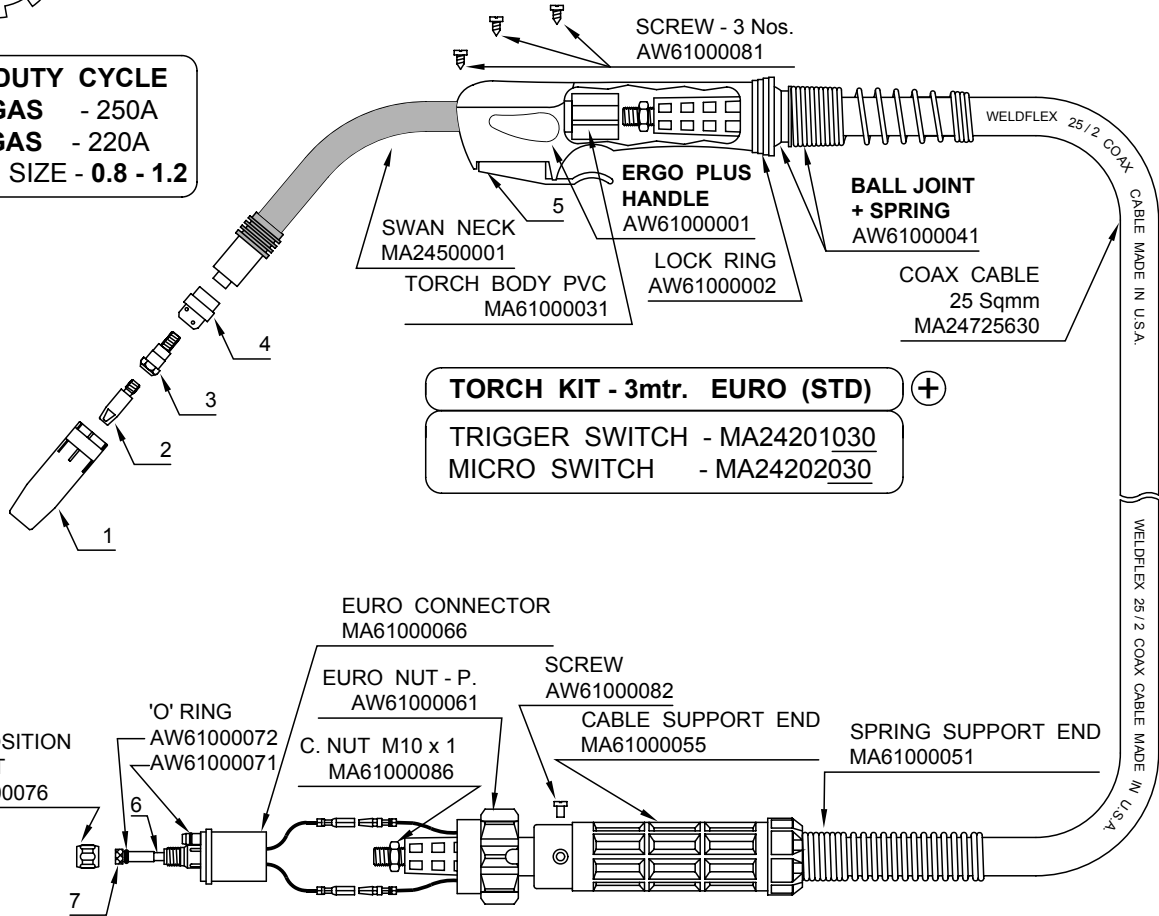


MIG/MAG TORCH AIR COOLED - MODEL MA24

60% DUTY CYCLE
CO₂ GAS - 250A
MIX GAS - 220A
WIRE SIZE - 0.8 - 1.2



PART NUMBERS ARE FOR 3 METRE LENGTH TORCH
 FOR ANY OTHER LENGTH CORRECT LAST THREE DIGITS.
 LAST DIGIT FOR FRACTION OF METRE
 FOR EXAMPLE : 4.5 METRE WITH TRIGGER SWITCH - MA24201045
 5.0 METRE WITH MICRO SWITCH - MA24202050

<p>① GAS NOZZLE</p> <p>TAPER AW11246310 CONICAL AW12246312 CYLINDRICAL AW13246317 SPOT WELDING AW14246317</p>	<p>③ CONTACT TIP HOLDER</p> <p>M6 x M6 - L26 AW31006626</p>	<p>⑥ LINER</p> <p>INSULATED</p> <p>1.5 x 4.5mm BLUE AW51150034 2.0 x 4.5mm RED AW51200034</p> <p>NON - INSULATED</p> <p>2.0 x 4.5mm AW52200034</p> <p>TEFLON</p> <p>2.0 x 4.0mm RED AW53200034</p>
<p>② CONTACT TIP (X)</p> <p>ECU - STEEL WIRE</p> <p>DIA 6 x M6 x L25 AW210625XX DIA 8 x M6 x L28 AW210828XX</p> <p>CUCRZR - STEEL WIRE</p> <p>DIA 6 x M6 x L25 AW220625XX DIA 8 x M6 x L28 AW220828XX</p> <p>ECU - NON FERROUS WIRE</p> <p>DIA 6 x M6 x L25 AW230625XX DIA 8 X M6 X L28 AW230828XX</p>	<p>④ GAS DIFFUSOR</p> <p>CERAMIC MA41002421 RUBBER - V MA41002431 WHITE - GFT MA41002441</p>	<p>⑦ LINER COLLET</p> <p>INSULATED / NON INSULATED</p> <p>4.5 mm OD BLUE AW59450102 4.5 mm OD RED AW59450103</p> <p>TEFLON</p> <p>4.0 mm OD AW59400106</p>
<p>⑤ SWITCH</p> <p>TRIGGER AW61000021 MICRO AW61000022</p>		

(X) CONTACT TIP SIZE :- REPLACE LAST TWO DIGITS SHOWN 'XX' WITH WIRE SIZE
 FOR EXAMPLE : WIRE SIZE 0.8 MM - 08 / 1.2 MM - 12